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A0	2020-11	

1

1.1		1
1.2		1
1.3		1
1.4		1
1.5		2

2

2.1		3
2.2		3

3

3.1		5
3.2		9

4

1



1.1

1

2

3

1.2

:

1)

2)

3)

4)

5)

6)

1.3

1.4



1.5

- 1)
- 2)
- 3)
- 4)
- 5)
- 6)
- 7)
- 8)

50

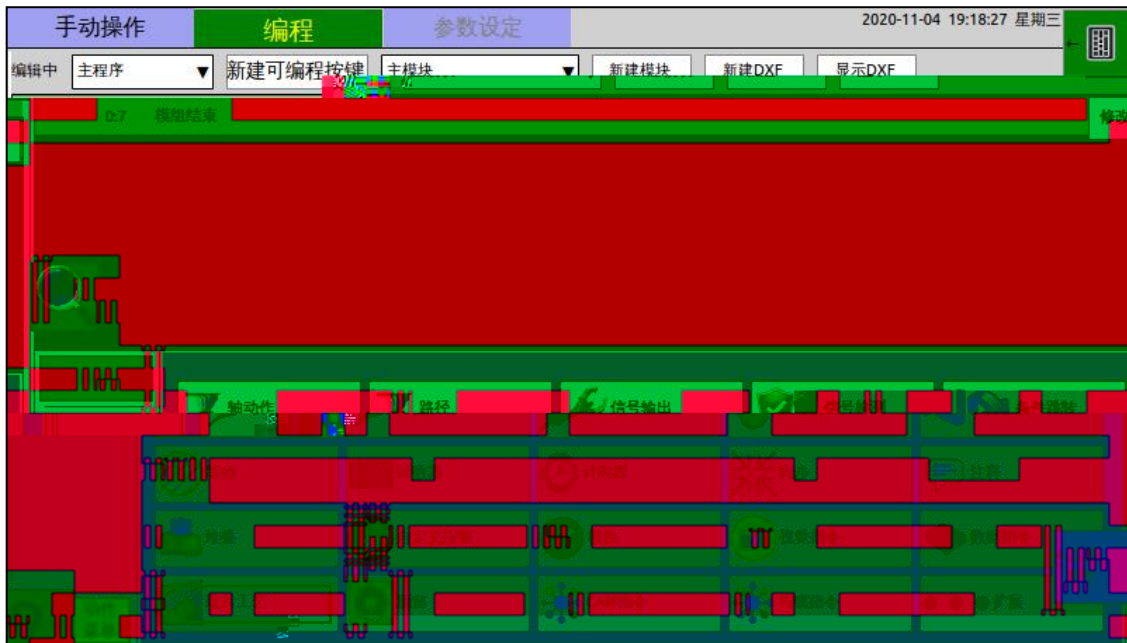
3

->

->

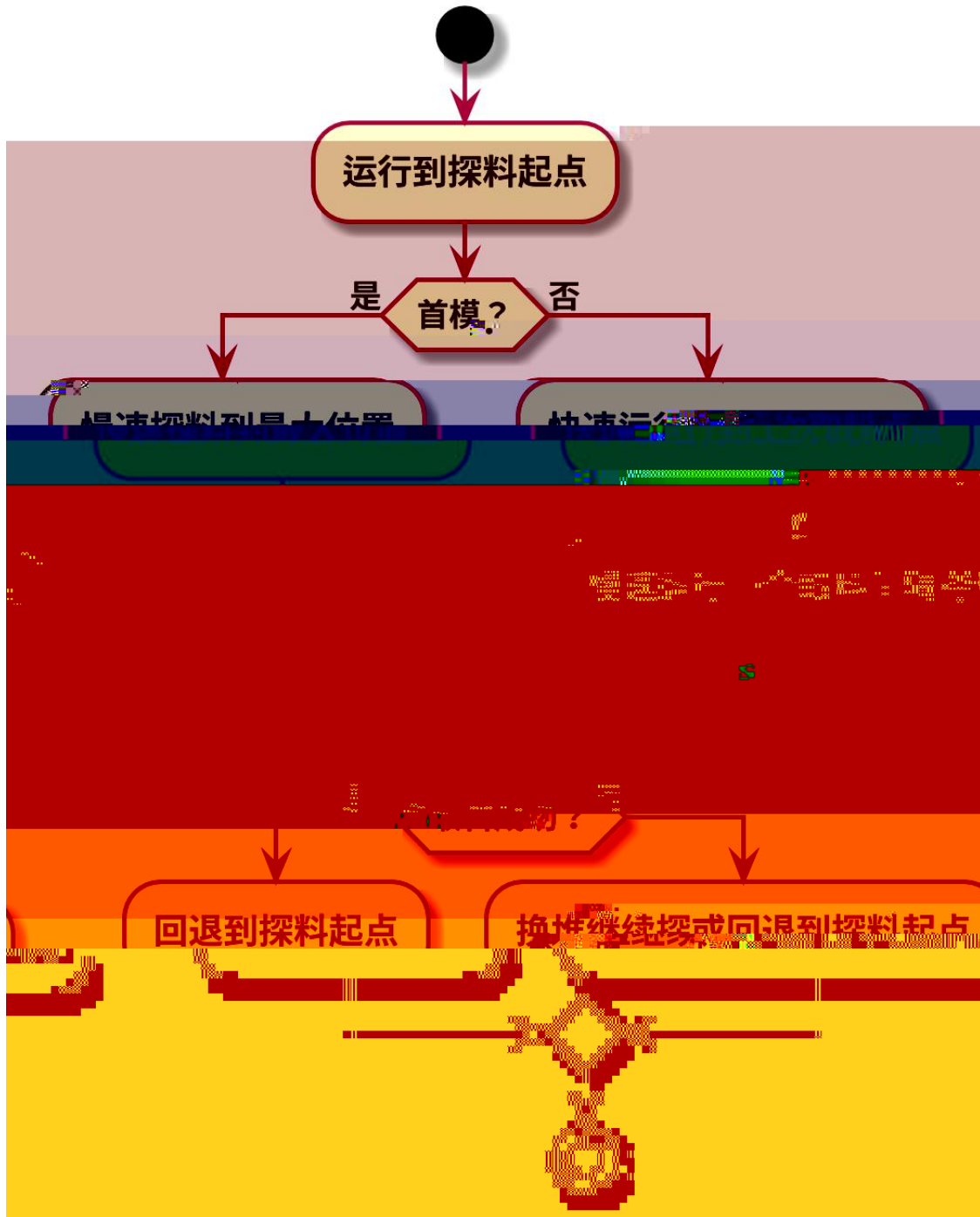
,

[3.1](#)



3.1:

[3.2](#)



3.2:

3.1

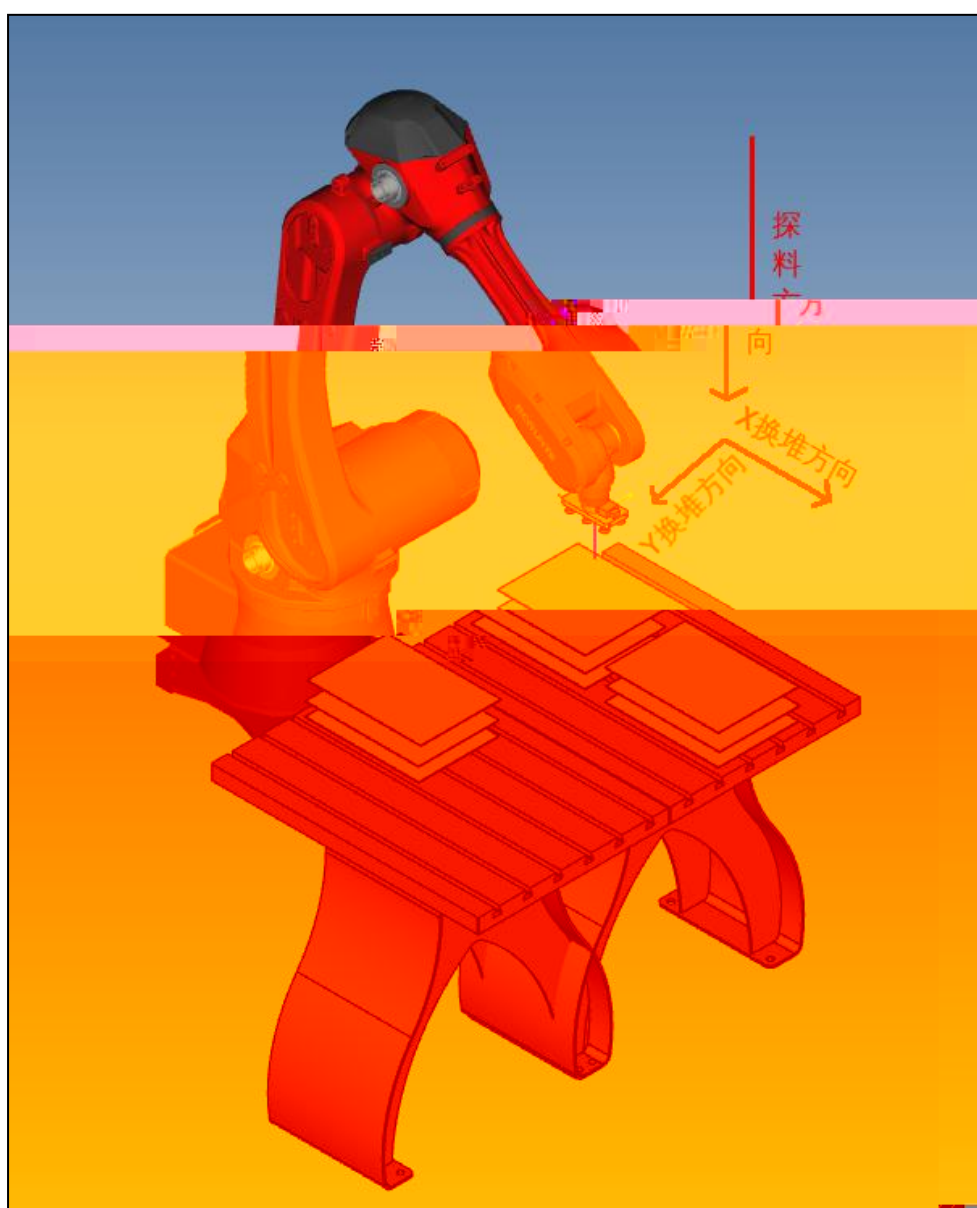
[3.3](#)

插入	起点:	设入	试行	1 探料方向	Z	顺序	X->Y	
	X	0.000 mm	U	0.000 mm	X间距	0.000 mm	起点速度	10.0 %
	2 Y	0.000 mm	V	0.000 mm	Y间距	0.000 mm	5 快探速度	10.0 %
	Z	0.000 mm	W	0.000 mm	探料距离	0.000 mm	慢探速度	10.0 %
	X堆数	1	Y堆数	1	3 最大深度	0.000 mm	台面偏差	0.000 mm
输出设定		探料		工具:				

3.3:

X Y Z

3.4



3.4:

1. [X,Y,Z], 2

2.

1

2

1

3

3.

1

2

4.

1

输出点	延时(s)	添加	确定
Y10	0.5	删除	

取消

3.5:

[3.6](#)

输出设定	Y10
------	-----

3.6:

2

输入点	状态	添加	确定
X 10	通 ▼	删除	
			取消

3.7:

[3.8](#)

输入设定	X10
------	-----

3.8:

5.

1

2

3

4

Z

Z

X

Y

6.

1

2

7.

1

2

请选择插入的模块

☐ 插入到现有模块

☒ 新建模块 模块名称:

3.9:

3.2

0:

```

      :2;      :0;
Y      :1;Z      :1;
Y      :10.000;Z      :10.000;      :5.000;      :100.000;
      :0|0;      :0|0;
      : (0.000,0.000,0.000,0.000,0.000,0.000);
      :10.0;      :50.0;      :10.0;      :0.000;
      :true;      :false
1:      :      [0][T:0][C:0]:      ==0      [0]:.
2:      :      :800 !=      :0      [1]:.
3:      :      :801 !=      :0      [1]:.
4:      :      :802 !=      :0      [1]:.
5:      :      :803 !=      :0      [1]:.
6:      :      :804 !=      :0      [1]:.
7:      :      :805 !=      :0      [1]:.
8:      [0]:
9:      :M010      :0
10:     [1]:
11:     :M010      :0.0      [4]:
12:     :      [1][T:1][C:0]:      ==0      [10]:.
13:     :      [1][T:1][C:0]:      [2]:.
14:     [10]: -1
15:     :      :X:0,Y:0.000,Z:0.000,U:0
      :10.0      :0      :
16:     XYZUVW      806,      6;      X:0;Y:0;Z:0;
      U:0;V:0;W:0
17:     [4]:
    
```

```

18:      [4]:
19:          IO:X10
20:      :M010      :0.0      [6]:
21:          800;      6;      :50.0;      :0      :9
22:      [5]:
23:
24:      :      :0
25:
26:          :      :X:5.000,Y:0.000,Z:0.000,U:0.000
27:      :10.0      :0      :
28:      [7]:
29:      [6]:
30:      :      :0
31:
32:          :      :X:100,Y:0.000,Z:0.000,U:0.000
33:      :10.0      :0      :
34:      [7]:
35:      :M010      :0
36:          IO:X10
37:      :X010      :0.0      [9]:
38:      [8]:
39:          XYZUVW      800,      6;      X:-5;Y:0;Z:0;
40:      U:0;V:0;W:0
41:          [0][T:0][C:0]:
42:      [3]:
43:      [9]:
44:          XYZUVW      800,      6;      X:0;Y:0;Z:0;
45:      U:0;V:0;W:0
46:          :X      < 100.000      [4]:.
47:          806;      6;      :50.0;      :0      :
48:          [1][T:1][C:0]:
49:      :M010      :0
50:      :      [1][T:1][C:0]:      [2]:.
51:      [3]:
52:          [2]:
53:          :9000:
54:      [3]:
55:

```

1. 0

2.

1 0

2 1

9000 10

3. M010

4.

1 800 805

2 806~811

5. 9000

4

1.

```

:
0: :J1:0,J2:0,J3:0,J4:0,J5:0,J6:0
:80.0 :0.00 :
1: [0]: -X-1X1
2: :X010 :0.0 [0]:
3: :9001: 9001
4: [0]:
5: :J1:100.000,J2:0,J3:10.000,J4:0,J5:0,J6:0
:80.0 :0.00 :
6: :Y016 :0.0
7:

```



8

518000

0755-26417678

0755-26416578

<http://www.hc-system.com>



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