水[illegible]器[illegible]系统[illegible]余工艺[illegible]

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深圳市华成工业控制股份有限公司

Shenzhen HuS

前言

R6

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R6 -

A0	2020-11	

1 ..... **1**
1.1 1
1.2 1
1.3 1
1.4 1
1.5 2
2 ..... **3**
2.1 3
2.2 3
3 ..... **4**
3.1 4
3.2 6
3.2.1 6
3.2.2 7
3.2.3 7
3.2.4 8
3.2.5 8
3.2.6 9
4 ..... **9**
4.1 9
4.2 10

1

2

3

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1)

2)

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6)

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1)

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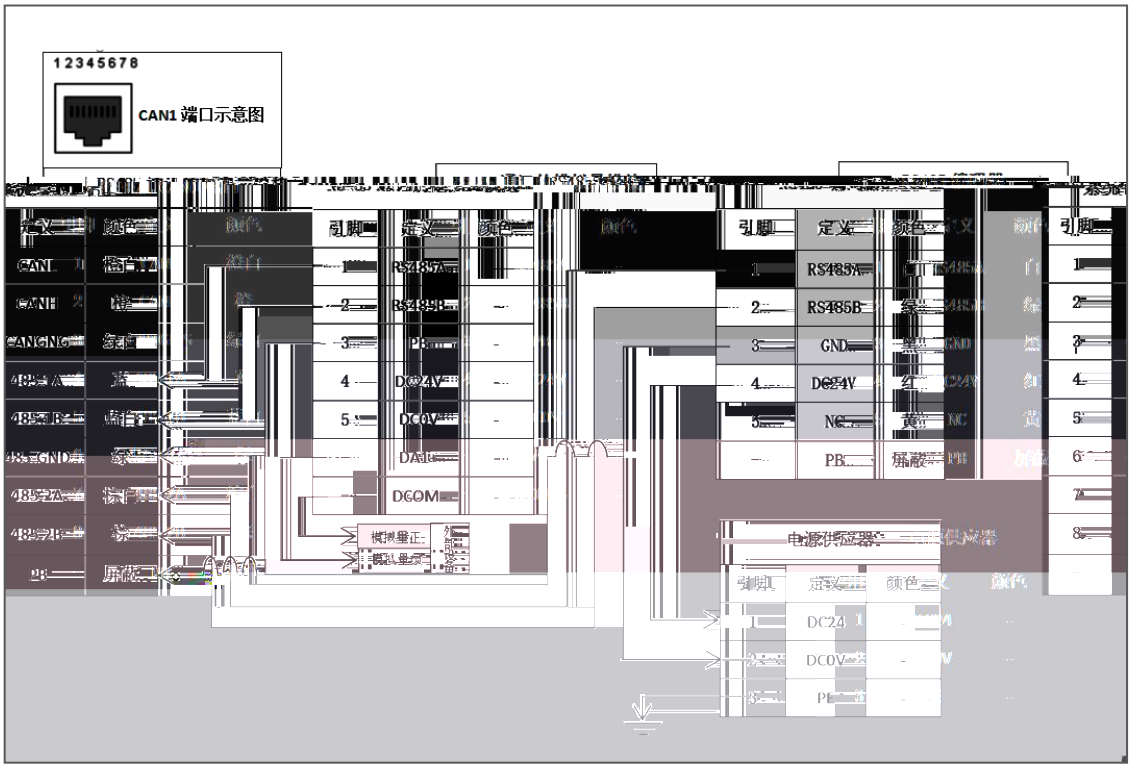
1. 2.0.2.1, 7.8.01 ( )
2. -> -> ( )
3. , -> RS485 , -> RS485 2.2 ( )
4. , -> RS485 RS485 , -> RS485 2.2 ( )
5. , 7,8 , 7,8 ( )

CAN/ :



CAN/

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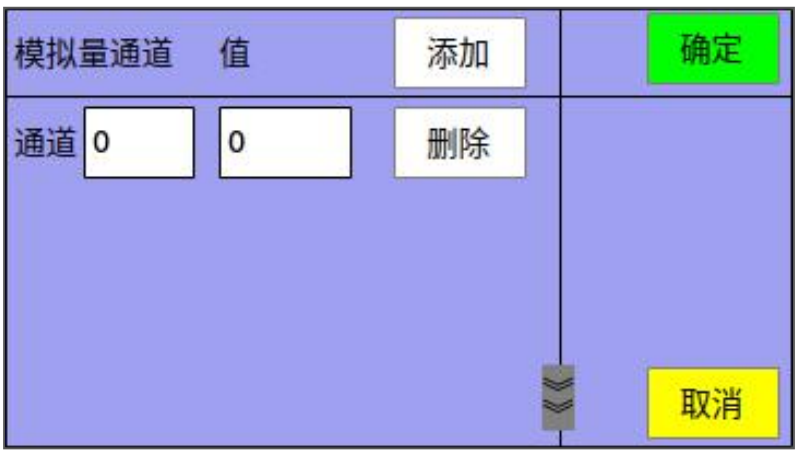
1.
2.
3. Pn
4. Pn Pn
5. Pn

   1 P1

   2 Pn 3.2

6.
7.



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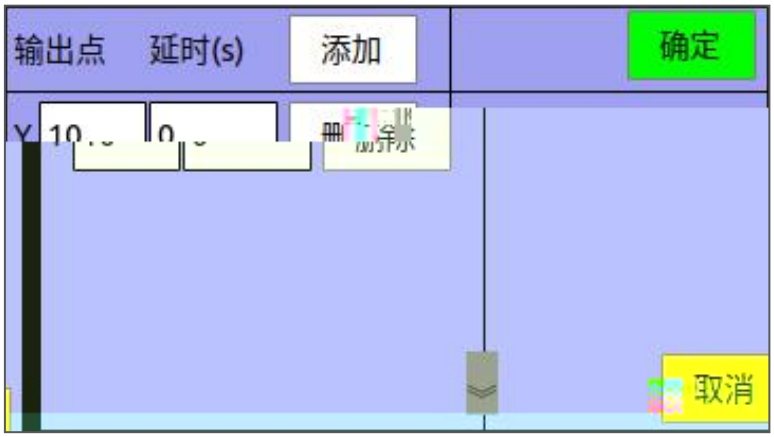

1 Y Y10 0

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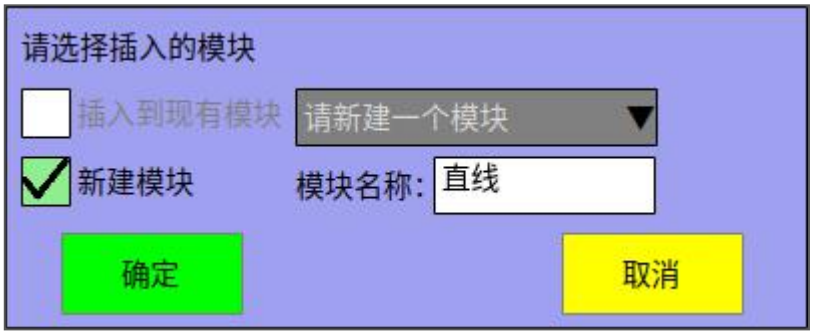
10.



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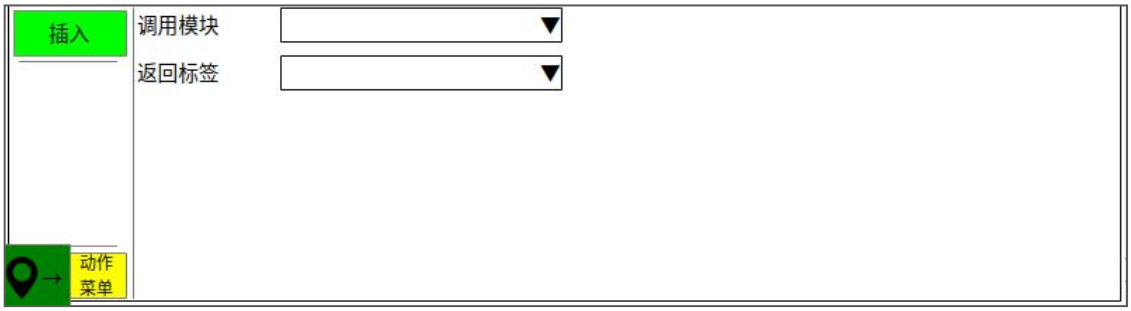


12. :

1. P1 P1->P2 P2 P2->P1 P1

2. P1-P2 P1-P2 P2-P1

3.2.2

1. P1 P1->P3 P3 P3->P1 P1

2. P1-P2-P3 P1-P2-P3 P3-P2-P1

3.2.3

1. P1 P1->P2 P2 P2->P1 P1 P3

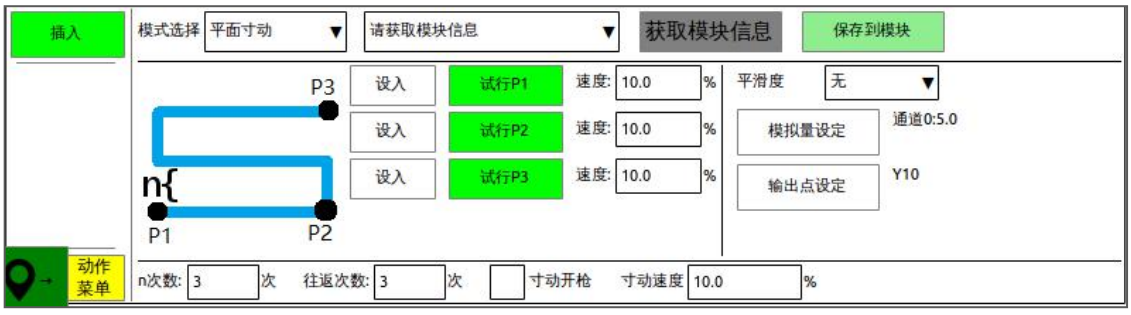
2. n

3.2.4

1. P1 P1->P3 P3 P3->P1 P1 P2 P4

2. n

3.2.5



1. P1 P1->P2 P2 P2->P1 P1 P3

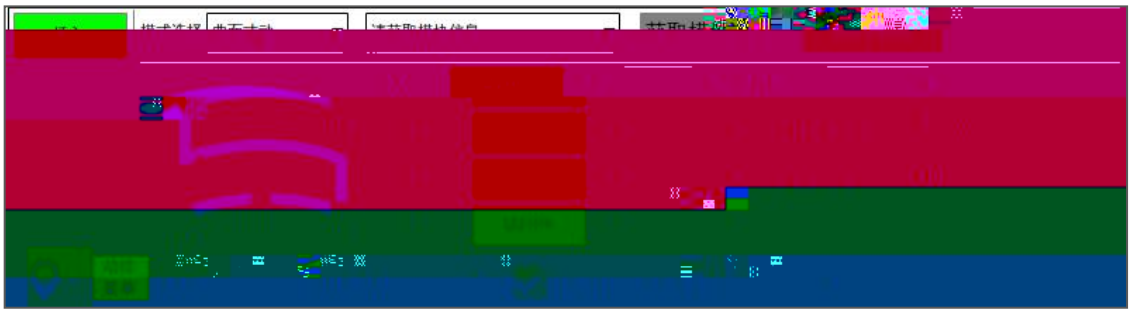
2. n

3. 0 1

4.

5.

3.2.6



1. P1 P1->P3 P3 P3->P1 P1 P2 P4

2. n

3. 0 1

4.

5.

```
0:          :          :0          :0          :0|5.00      :rev        :9      :3
        P1:759.704|103.042|1359.972|-62.272|21.089|-32.330 P1      :10.0
        P2:760.023|100.661|1359.972|-62.272|21.089|-32.509 P2      :20.0
        P3:761.561|100.656|1354.616|-62.504|21.430|-32.593 P3      :30.0
        P4:514.000|0.000|865.000|0.000|90.000|0.000 P4      :10.0
            :2 P1      :0 P2      :0 P3      :0 P4      :1
```

P1J:0.000|0.000|12.932|-66.558|45.860|16.566 P2J:-0.179|0.000|12.932|-66.558|45.860|16.566

P3J:-0.179|0.000|12.528|-66.558|45.860|16.566 P4J:0.000|0.000|0.000|0.000|0.000|0.000

IO:5|0.0 :1 :10.0 :0

1: : :J1:0.000,J2:0.000,J3:12.932,J4:-66.558,J5:45.860,J6:16.566

:10 :0.00 :

2: -0: :5.00 :0.0

3: :Y015 :0.0

4: : :X:760.023,Y:100.661,Z:1359.972,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

5: : :X:760.217,Y:103.040,Z:1358.187,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

6: : :X:760.536,Y:100.659,Z:1358.187,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

7: : :X:760.729,Y:103.039,Z:1356.401,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

8: : :X:761.048,Y:100.658,Z:1356.401,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :9

9: : :X:761.242,Y:103.037,Z:1354.616,U:-62.272,V:21.089,W:-32.330

:10 :0.00 :9

10: : :X:761.561,Y:100.656,Z:1354.616,U:-62.272,V:21.089,W:-32.509

:20 :0.00 :

11: :Y015 :0.0

12:

1.

2. 8

3.2 P1

3.

4. 2 1

5.

```
      :
0:                  :          :J1:0,J2:0,J3:0,J4:0,J5:-90.000,J6:0
          :80.0      :0.00      :
1:                  :[              ID1]
2:                      :      :      +
                :0          :200.000          :0.000      :20.0
3:                  [2]:
4:                      :      :      +
5:                  :[              ID0]
6:

    [2]:
0:              :              :0          :0          :0|1.00      :rev          :9      :3
      P1:759.704|103.042|1359.972|-62.272|21.089|-32.330  P1      :10.0
      P2:760.023|100.661|1359.972|-62.272|21.089|-32.509  P2      :20.0
      P3:761.561|100.656|1354.616|-62.504|21.430|-32.593  P3      :30.0
      P4:514.000|0.000|865.000|0.000|90.000|0.000  P4      :10.0
          :2  P1      :0  P2      :0  P3      :0  P4      :1
      P1J:0.000|0.000|12.932|-66.558|45.860|16.566  P2J:-0.179|0.000|12.932|-66.558|45.860|16.566
      P3J:-0.179|0.000|12.528|-66.558|45.860|16.566  P4J:0.000|0.000|0.000|0.000|0.000|0.000
      IO:5|0.0          :1          :10.0          :0
1:                      :          :J1:0.000,J2:0.000,J3:12.932,J4:-66.558,J5:45.860,J6:16.566
          :10      :0.00      :
2:                  -0:        :1.00      :0.0
3:              :Y015          :0.0
4:                  :          :X:760.023,Y:100.661,Z:1359.972,U:-62.272,V:21.089,W:-32.509
          :20      :0.00          :9
5:                  :          :X:760.217,Y:103.040,Z:1358.187,U:-62.272,V:21.089,W:-32.330
          :10      :0.00          :9
6:                  :          :X:760.536,Y:100.659,Z:1358.187,U:-62.272,V:21.089,W:-32.509
          :20      :0.00          :9
7:                  :          :X:760.729,Y:103.039,Z:1356.401,U:-62.272,V:21.089,W:-32.330
          :10      :0.00          :9
8:                  :          :X:761.048,Y:100.658,Z:1356.401,U:-62.272,V:21.089,W:-32.509
          :20      :0.00          :9
9:                  :          :X:761.242,Y:103.037,Z:1354.616,U:-62.272,V:21.089,W:-32.330
          :10      :0.00          :9
10:                 :          :X:761.561,Y:100.656,Z:1354.616,U:-62.272,V:21.089,W:-32.509
          :20      :0.00      :
11:             :Y015          :0.0
```

12:

8:

0: :X014

1: : : +

X:756.221,Y:94.684,Z:1356.886

2: :1.0s

3:

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0755-26417678

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